



DEPARTMENT OF TRADE AND COMMERCE
STANDARDS BRANCH

OTTAWA, August 31, 1964.

TYPE APPROVAL

CAMCO "ORIFICE VALVE" and "ORIFICE DOOR"

The apparatus specified and illustrated herein has been duly approved by the Standards Branch under the provisions of the Gas Inspection Act, Chapter 129, R.S. 1952, and may be admitted to verification in Canada.

Apparatus Approved: "Orifice Valve" and "Orifice Door", manufactured by Camco Inc., Houston, Texas, U.S.A., and distributed in Canada by Camco Ltd., Box 4416, Edmonton, Alta.

Rating of Apparatus: 1. Orifice Valve
(a) Flange Type - either raised face or ring type
(b) Flange-Weld Type - weld neck inlet and flanged outlet

<u>Pipe Diameter</u>	<u>Pressure Rating</u>
2 and 3 inch	150 lb. ASA 275 p.s.i. Gauge C.W.P.
"	300 lb. ASA 720 p.s.i. Gauge C.W.P.
"	600 lb. ASA 1440 p.s.i. Gauge C.W.P.

(c) Weld neck Type
2 and 3 inch 600 lb. ASA 1440 p.s.i. Gauge C.W.P.

2. Orifice Door
(a) Flange Type - either raised face or ring type
(b) Flange-Weld type - weld neck inlet and flanged outlet

<u>Pipe Diameter</u>	<u>Pressure Rating</u>
2 and 3 inch	150 lb. ASA 230 p.s.i. Gauge C.W.P.
"	300 lb. ASA 600 p.s.i. Gauge C.W.P.
"	600 lb. ASA 1200 p.s.i. Gauge C.W.P.

(c) Weld neck Type
2 and 3 inch 1440 p.s.i. Gauge C.W.P.